PREPARATION, CHARACTERIZATION AND CELL UPTAKE STUDIES OF MULTI-DRUG POLYMERIC NANOPARTICLE LOADED PATCHES FOR MANAGEMENT OF AIDS AND TUBERCULOSIS IN PAEDIATRIC POPULATION

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ABSTRACT

AIDS is one of the most widely prevalent diseases affecting the paediatric population and the treatment becomes difficult due to the age related barriers. Further, anti-retroviral therapy has been less effective due to lack of efficacy and other drug related issues. A patient friendly dosage form is the need of the hour as a part of the effective ART plan of WHO. Nanoparticles loaded buccal patches were prepared to cater the requirements of the paediatric population. Buccal patches were prepared using mucoadhesive polymer, viz. Hydroxy propyl methyl cellulose (HPMC) E15 Lv in a concentration of 15% w/w along with polyethylene glycol (PEG) 400 and Propylene glycol (PG) as plasticizer. The prepared buccal patches were evaluated for various technological parameters like thickness, folding endurance, moisture uptake, in-vitro disintegration time etc. Further, in-vitro and ex-vivo drug release studies were also conducted to understand the pattern of drug release and the time required to attain the maximum drug release. Cellular uptake studies showed a greater internalisation of NP's in the A 431 cells hence supporting the greater permeation of nanoparticles from the patches, proving to be an excellent platform technology with superior qualities like enhanced patient compliance and effective drug therapy.

KEYWORDS: Anti-retrovirals, buccal patches, Cellular Uptake, ex-vivo permeation.
INTRODUCTION
Acquired immuno deficiency syndrome (AIDS) is spectra of conditions caused by the human immunodeficiency virus (HIV).\[1\] An estimated 36.7 million people were living with HIV worldwide in 2016. Of these, 2.1 million were children under 15 years of age and about 18.8 million were women and girls. Each day approximately 5,000 people were newly infected with HIV and approximately 2,800 people died from AIDS, mostly because of inadequate access to HIV prevention care and treatment services in the year 2016.\[2\]

Conventional dosage forms recommended by US FDA and WHO for the treatment of AIDS involves a combination of antiretroviral drugs given in the form of tablets, capsules, oral solutions and suspension preparations. Currently, World Health Organization (WHO) has implemented the anti-retro viral (ART) therapy which includes drugs like lamivudine, stavudine and Neverapine in combination for effective therapy. However, at present, the WHO recommended anti-retro-viral therapy (Nevirapine+ Stavudine+ Lamivudine) for paediatrics is not available in the market in a compact or patient compliant form which can be easily ingested by the child for effective control of AIDS symptoms. Presently available tablet formulation has to be broken into parts and given twice daily. Such a practice results in inconvenience to the child as well as to the person administering the medicine in addition to dose imprecision which is likely to occur leading to sub therapeutics activity of drugs or incidence of associated side effects with antiretroviral therapy which can also result in failure of therapy.\[3,4\]

The use of single dose Nevirapine (sd-NVP) at the onset of labour significantly reduces peripartum HIV transmission.\[5,6\] However, this approach is less effective than other ARV prophylactic regimen and may be associated with acquisition of viral resistance to non-nucleoside reverse transcriptase inhibitor (NNRTI) drugs. Additionally, the use of sd-NVP does not reduce HIV transmission risk during the breastfeeding period.\[6\] Important considerations for ART regimens for infants and children include: the availability of a suitable formulation that can be taken in appropriate doses; simplicity of the dosage schedule; the taste and palatability, and thus the potential for compliance in young children.\[7\] Fixed-dose combinations (FDCs) are increasingly available for younger children, and are preferred to syrups and single drugs because they promote and support treatment adherence and reduce the cost of treatment. Adult tablets that require cutting up can result in under dosing or overdosing when given to children, and this may lead to an increased risk of resistance or
toxicity. Availability of paediatric formulations, may ensure that the use of adult dose solid formulations is not resorted to. Dosing of antiretroviral drugs in children is usually based on either body surface area, or weight, or more conveniently by weight band (as in the National programme). As these change with the growth, drug doses must be adjusted for weight in order to avoid under-dosing. Hence in this regard a suitable dosage form for these drugs in combination is the need of the hour.

Table 4: Simplified harmonized dosing schedule for ideal antiretroviral products used in first line regimens

<table>
<thead>
<tr>
<th>Drug</th>
<th>Strength of child tab (mg)</th>
<th>Number of tablets by weight band (twice daily)</th>
<th>Strength of adult tab (mg)</th>
<th>Number of tablets by weight band (twice daily)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Children less than 6 months of age</td>
<td>Children 6 months of age and above</td>
<td>25-29.9 kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.39 kg 4.49 kg 3.39 kg 4.49 kg 5.59 kg 6.99 kg 10.13.9 kg 14.19.9 kg 20.24.9 kg</td>
<td>300 kg 250 kg 300 kg 250 kg 300 kg 250 kg 300 kg 250 kg 300 kg 250 kg</td>
<td>300 kg 250 kg 300 kg 250 kg 300 kg 250 kg 300 kg 250 kg 300 kg 250 kg</td>
</tr>
<tr>
<td>AZT</td>
<td>60</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>AZT/3TC</td>
<td>60/30</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>AZT/3TC/NVP</td>
<td>60/30/50</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>ABC</td>
<td>60</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>ABC/3TC</td>
<td>60/30</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>3TC</td>
<td>30</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>ddT</td>
<td>6</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>ddT/3TC</td>
<td>6/30</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>ddT/3TC/NVP</td>
<td>6/30/50</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
<tr>
<td>NVP</td>
<td>50</td>
<td>0.5 0.75 1 1 1.5 2 2.5 3 300 1 1 1</td>
<td>14 19.9 kg 20.24.9 kg</td>
<td>300 25 1 1</td>
</tr>
</tbody>
</table>

0.75 BD is delivered as 1 tablet AM and 0.5 tablets PM
*Dosages for infants under 6 months are lower in view of altered absorption, distribution, metabolism, excretion, and pharmacologic effects of drugs in neonates and infants.

Figure 1: Simplified harmonized dosing schedule for ideal antiretroviral products used in first line regimens.

Moreover, a conventional tablet containing combination of antiretroviral drugs, 07 mg stavudine; 50 mg lamivudine with 55 mg nevirapine is recommended for child weighing 10 to < 30 kg. Such doses of the recommended fixed dose combinations are not available in the market; instead 12 mg stavudine; 60 mg lamivudine with 100 mg nevirapine is available in a market named Triomune Junior®. This implies that currently available generic fixed dose combination (FDC) does not follow the recommended dosing. Similarly, the other FDC’s available for child weighing >6 kg and <30 kg are given as 1.5 tablet twice daily. In conjunction to the associated drawbacks with conventional therapy in paediatric patient, incompliance due to swallowing a tablet is also another problem which can be overcome by formulating NDDS in a patient friendly dosage form.

Many ARV drugs undergo extensive first pass metabolism and gastrointestinal degradation leading to low and erratic bioavailability, for example Stavudine, the half-life is < 1 hrs in pediatrics and oral bioavailability is 76% in children with normal renal function.
Other drugs such as Lamivudine have an oral bioavailability of 87%, half-life of 5-7 hr in children. It also shows lesser bioavailability due to inaccessible entry to the sites in required therapeutic concentrations like lymphatic system and macrophages and the short residence time at the required site of action which contributes significant failure of eliminating HIV from these reservoirs and the development of multidrug-resistance against the ARVs. This can further be attributed to the subsequent large doses essential for achieving a therapeutic effect, due to the inadequate drug concentrations at the site of action. Nevirapine suffer from physico-chemical problems such as poor solubility that may lead to formulation difficulties. The various adverse effects associated with above drugs on prolonged use are pancreatitis, dyslipidemia, diarrhoea and peripheral neuropathy.[11]

In order to fulfil the need of a long-term treatment with anti-HIV agents, where most of them suffer from the drawbacks of frequent administration, plasma concentration fluctuation, it is desirable to have controlled or sustained-release drug delivery systems to improve the overall therapeutic benefit and to achieve an ideal therapy. A non-invasive zero-order delivery such as the buccal route is desirable, as controlled delivery via conventional oral route retains most of the drawbacks of drug delivery. Buccal delivery can provide sustained delivery of anti-HIV agents for a predetermined period at a predetermined rate. It can enhance the antiviral activity and reduce the dosing frequency and severity of toxic side effects by optimizing the blood concentration profiles within the therapeutic range for longer duration. It also improves the bioavailability by circumventing hepatic first pass, acid instability, intestinal permeability factor; which are the most common problems faced with the conventional oral route.

Nanoparticles have been explored for improving the formulation and efficacy of drugs with physico-chemical problems such as poor solubility, permeability and stability. They are being increasingly investigated for targeted delivery to HIV infected cells and to achieve sustained drug release kinetics. In this study the principles of nanotechnology will be applied to the selected anti retroviral drugs to optimize their therapeutic effect.[12]

When HIV is introduced into the body, this virus is too strong for the helper T cells and killer T cells. The HIV virus cannot be destroyed and lives in the body undetected for months or years. Gradually, over a period, as the T cells become progressively destroyed or inactivated, other viruses or parasites (called "opportunistic diseases") which would not have been able to get past a healthy body's defence, can multiply within the body. Commonly seen
opportunistic diseases in persons with HIV infection include: tuberculosis, candida (yeast) infection etc. In India it is believed that more than 1, 00,000 children suffering from AIDS are also suffering from tuberculosis. Global burden of number of children suffering from AIDS and tuberculosis is 3.2 million in 2013.[13]

A delivery mechanism that introduces the anti TB drugs selectively into macrophages will greatly increase their therapeutic index by achieving higher concentration of the drugs locally where *M. tuberculosis* replicates. This bacterium resides and multiplies within host mononuclear phagocytes and because mononuclear phagocytes internalize particles more efficiently than other host cells, encapsulation of anti TB drugs within nanoparticles offers a specific targeting to infected cells. The pharmacokinetic parameters such as, Elimination half-life of Isoniazid is found to be 2.5-4 hrs. Formulating a carrier based system of Isoniazid will help in attaining a sustained release action of drug as well.[14]

As per WHO recommendations for the prevention of tuberculosis in pediatrics who are living with HIV, should receive at least 6 months of Isoniazid Preventive Therapy (IPT) (10 mg/kg/day up to a maximum of 300 mg given once daily) as part of a comprehensive package of HIV care. Thus it is proposed to design a novel drug delivery system containing the said antiretrovirals with isoniazid.[15]

The oral route of administration is the most common and convenient for pediatric use, therefore fast dissolving buccal films containing antiretroviral drugs as well as anti-tubercular drug will be formulated. Currently no dosage form is available which contains both the category of drugs together, so far anti TB drugs are concomitantly administered to pediatrics after administering ARV’s which further leads to inconvenience therefore by developing films containing both category of drugs will reduce the frequency as well as number of drug administrations at a time with enhanced therapeutic efficacy and compliance.

Further, the selected best novel formulation in the form of pediatric friendly dosage form has been developed based on the dose requirement of different pediatric age groups cater to the dosage requirements of the age i.e., for infants (0-2 years), babies (2-6 years) and juniors (6-12 years) in order to address the issue related to each division of pediatric population for better compliance and effective therapy.
Hence in the present research an attempt has been made to formulate and evaluate nanoparticles containing drugs loaded buccal patches of the above mentioned drugs with an aim of improving their permeability and cellular uptake, which will facilitate a better efficacy for the therapy, while at the same time maintaining a very patient compliant and accurate dosage for the paediatric population.

MATERIALS AND METHODS

Materials

Drugs namely Nevirapine, Stavudine, Lamivudine and Isoniazid were obtained as gift samples from Mylan Laboratories Limited, Medak, Andhra Pradesh. Eudragit S-100 was obtained from Evonik India Pvt. Ltd, Mumbai. Chitosan, 65-75% deacetylated, was a product of Himedia Pvt. Ltd., India. Surfactants like Poloxamer 407 and didodecyldimethylammonium bromide were obtained from Sigma-Aldrich Pvt. Ltd, India, while Polyvinyl Alcohol and span 60 were obtained from SD fine chem. Ltd, Mumbai. Solvents like methanol and Acetone were obtained from SD Fine-Chem Limited, Mumbai. Sodium tripolyphosphate was obtained from Sigma-Aldrich Pvt. Ltd, India.

Hydroxy Propyl Methyl Cellulose E15 Lv was obtained from Evonik India Pvt. Ltd, Mumbai. Polyethylene glycol 400 was a product of SDFCL Pvt. Ltd., India. Propylene glycol was obtained from Finar Pvt. Ltd, India, while Dibutyl phthalate were obtained from SD fine chem. Ltd, Mumbai. Solvents like Isopropyl alcohol and Acetone were obtained from SD Fine-Chem Limited, Mumbai. Dialysis membrane 12-14 kDa molecular weight cut-off was procured from Himedia, Laboratories Pvt. Ltd., Mumbai.

Methods

Procedure for the preparation of Mucoadhesive fast dissolving buccal patch loaded with drug loaded nanoparticles

Nanoparticles of Nevirapine were prepared by nanoprecipitation method using Eudragit S100 as the polymer. Nanoparticles of Lamivudine, stavudine and isoniazid were prepared by double emulsion method using Eudragit S100 as the polymer. Further, evaluation and characterization of these nanoparticles were carried out and were found to be satisfactory.

Different mucoadhesive polymers and plasticizers and their concentrations were screened for the preparation of mucoadhesive film. Further, volumes of casting solution and mould size were also screened for the same. Appearance, stability and strength of the formed
Mucoadhesive films were taken into consideration for selection of these formulation and process variables. A brief description of these screening studies is shown in table 1.

### Table 1: Brief description of the screening studies of mucoadhesive film.

<table>
<thead>
<tr>
<th>Formulation Code</th>
<th>Ingredients</th>
<th>F1</th>
<th>F2</th>
<th>F3</th>
<th>F4</th>
<th>F5</th>
<th>F6</th>
<th>F7</th>
<th>F8</th>
<th>F9</th>
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<tr>
<td>Polymers (% w/w)</td>
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<tr>
<td>HPMC E15 Lv</td>
<td></td>
<td>5</td>
<td>10</td>
<td>20</td>
<td>30</td>
<td>10</td>
<td>15</td>
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<td>PVP K30</td>
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<td>HPMC K4M</td>
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<tr>
<td>Plasticizers (% w/w of the polymer concentration)</td>
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<td>PEG 400</td>
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<tr>
<td>Dibutyl Phthalate</td>
<td></td>
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<td>20</td>
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<td>PG</td>
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<td>20</td>
<td>15</td>
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<tr>
<td>Water</td>
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<td>q.s.</td>
<td>q.s.</td>
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</table>

Mucoadhesive fast dissolving buccal patches of the four different drug loaded nanoparticles namely Nevirapine (NEV), Stavudine (STA), Lamivudine (LAM) and Isoniazid (ISO) were formulated by solvent casting method. Hydroxyl Propyl Methyl Cellulose (HPMC) E 15Lv was used a polymer which was allowed to soak overnight in distilled water till a clear solution was obtained. To this solution, Polyethylene Glycol (PEG) 400 and Propylene Glycol (PG) were added as a suitable mixture of plasticizers. This mixture was stirred constantly at 75rpm on a magnetic stirrer for a period of 2 hours. Further, to the resultant homogeneous solution, weighed quantities of drug loaded nanoparticles dispersed in water were added. The resulting homogeneous solution was then poured carefully in a petridish to ensure that the solution spreads uniformly. This was then air dried for a period of 24 hours, following which the patches were carefully scarped and stored in an airtight plastic cover. A backing membrane was prepared by dissolving Ethyl cellulose in a solvent system containing Isopropyl alcohol and acetone in a ratio of 70:30 using dibutyl phthalate as plasticizer.

### Evaluation of drug loaded nanoparticles loaded patches

**Appearance of nanoparticles loaded patches**

Formulated patches were evaluated for their physical appearance, uniformity, entrapment of any air bubble or precipitation of drug, which on a large part determines patient acceptability of the patch and also therapeutic efficacy.
Thickness of nanoparticles loaded patches
The thickness of the drug loaded patch is measured at three different points by using a screw
gauge and average thickness and standard deviation was determined.[19]

Folding Endurance of nanoparticles loaded patches
Evaluation of folding endurance involves determining the folding capacity of the patches.
Folding endurance is determined by repeatedly folding the patch at the same diameter until it
break. The number of times the patch could be folded at the same diameter without breaking
is folding endurance value.[20,21]

Film Weight variation
The prepared patches are dried at 60°C for 4hrs before testing. A specified area of patch is cut
from different parts of the patch and weighed in digital balance. The average weight and
standard deviation values are calculated from the individual weights.[22]

Moisture uptake study
A weighed film kept in a desiccator at room temperature for 24 h was taken out and weighed
until a constant weight for the film was obtained. The percentage of moisture uptake was
calculated as the difference between final and initial weight with respect to initial weight.
Results are expressed as mean of 6 determinations.[21,22]

Drug content
Transdermal films of specified area (4 cm²) was cut into small pieces and taken into a 50 ml
volumetric flask and 20 ml of water was added and allowed to dissolve at room temperature.
Then, the volume was made up to 50 ml with water. Similarly, a blank was carried out using
a drug-free patch. The solutions were filtered and the drug content was estimated
spectrophotometrically.[23]

In-vitro disintegration studies of nanoparticles loaded patches
Disintegration time is the time when an oral film starts breaking when brought in contact with
water or saliva. Disintegration test was performed by placing the film in the glass Petri dish
containing 20 ml of simulated salivary fluid. It was stirred at every 10 s time interval. The
time required for the film to disintegrate was recorded and results are expressed as mean of 6
determinations.[24]
In-vitro permeation of Nanoparticles loaded patches

The in-vitro permeability of nanoparticles loaded patches was determined to know the extent at which the drug permeates, through the NP's embedded in a patch through an artificial membrane, which in turn is useful to determine the extent to which a permeation enhancer is required to improve the permeation of the drug. Permeability study was performed using modified Franz diffusion cell having 85 ml of capacity. Dialysis membrane (LA 401) having pore size 2.4 nm, molecular weight cutoff 12000 – 14000 (HIMEDIA), was used. Membrane was activated by soaking membrane in 1mM solution of EDTA, followed by soaking in 2% sodium bicarbonate for 20 minutes respectively, then finally soaked in distilled water for 2 hours. Patch was placed between the donor and receptor compartment. Receptor compartment was filled with dialysis medium (phosphate buffer of pH 7.4, 85 ml). One ml of 5.5 phosphate buffer was added to the donor compartment. The content of the cell was stirred with the help of magnetic stirrer at 75 rpm at a temperature of 37°C±0.5°C. At fixed time intervals (0, 1, 2, 4, 8, 12, 24 h); 1ml of the sample was withdrawn from the receiver compartment through side tube. Fresh phosphate buffer of pH 7.4 was placed to maintain constant volume. Samples were analyzed by UV spectrophotometrically using phosphate buffer as blank. Results are expressed as mean of 6 determinations.[25]

Ex-vivo permeation of patches

Ex-vivo permeation studies was carried out to determine the amount of drug getting permeated through the animal buccal mucosa from the nanoparticles loaded patches, using a Franz diffusion cell. Freshly excised sheep buccal mucosa was tied to the mouth of modified Franz diffusion cell, filled with 85 ml of phosphate buffer pH 7.4 as receptor media and the patch was placed over it. The content of the cell was stirred with the help of magnetic stirrer at 37°C ±0.5°C and at 75 rpm. One ml of 5.5 phosphate buffer was added to the donor compartment. Samples were collected at regular intervals (0, 1, 2, 4, 8, 12 and 24 hours) for a period of 24 hours from the side tube of receptor compartment, replaced with fresh buffer and analyzed for the drugs spectrophotometrically using phosphate buffer as blank. Results are expressed as mean of 6 determinations.[26]

FTIR (Fourier transformed infrared) studies

Integrity of pure drugs and nanoparticles loaded patches was checked by taking an IR spectrum. The spectra were obtained using Shimadzu FTIR- 8700 spectrophotometer. In this study, potassium bromide (KBr) disc method was employed. Before forming the disc of
potassium bromide, it was completely dried at 100°C for one hour and then cooled following which it was thoroughly mixed with the sample in the ratio of 1 part of sample and 100 parts of KBr. The mixture was compressed to form a disc using dies under very high pressure and compression force. This disc was placed in the sample chamber and a spectrum was obtained through the software program which was further subjected to interpretation.\textsuperscript{[27]}

**Cellular uptake of the nanoparticles from the patches**

The cell lines used for the cellular uptake of the nanoparticles from the patches were A431, which are epidermoid carcinoma cell lines of Homo sapiens (ATCC cat. No: ATCC CRL-1555). These cell lines were stored in Dulbecco's Modified Eagle Medium (DMEM) media supplemented with 10% FBS and 1% PenStrep. A431 cells were grown in P-35 cell culture treated dishes using DMEM complete media until confluent. The cell monolayer was washed twice with sterile 1X PBS followed by incubation with coumarin-6 conjugated nanoparticles loaded patches at 0.1mg/ml for different time points (3hr, 6hr, 12hr, and 24hr). Post incubation, the cells were harvested at specific time points and washed twice using 1X PBS. The cells were then centrifuged at 2000rpm for 3mins and pellet was suspended using 500µl of 1X PBS. The cells are analysed using BD FACS Calibur. The images were taken using Fluorescent microscope.\textsuperscript{[28]}

**RESULTS AND DISCUSSION**

A significant property of the mucoadhesive layer should be able to adhere to the mucosal surface even after drug loading. The research involved screening of various polymers and plasticizers for the formulation of mucoadhesive portion, which narrowed down to HPMC E15 Lv in a concentration of 15%w/w as the core polymer, along with PEG 400 (25%w/w) and PG (15%w/w) as the plasticizers. Backing membrane is most important parts for unidirectional release patches as it protects the mucoadhesive layer by getting eroded due to the salivary fluids and also provides a support system for the mucoadhesive portion. Ethyl cellulose at the concentration of 5% w/w was used as polymer along with DBP as plasticizer to formulate a flexible and thin backing membrane which was also strong enough to support the mucoadhesive film.

The evaluation of the patches of individual drug loaded nanoparticles was conducted and the results of the same are given in table 2. The appearance of the patches was found to be smooth and white coloured showing homogenously dispersed drug loaded nanoparticles. The thickness of the patches was found to be in the range of 0.28 mm to 0.34 mm which is
desirable. The weight variation of the patches was found to be in the limits and the drug content was above 95%. Folding endurance determines the strength of the patches, which was found to be more than 120 folds. Moisture content was determined by weighing the patches before and after desiccation and it was found in limits. Disintegration time for patches was found to be less than 2 minutes which is highly desirable for buccal mouth dissolving films.

**Table 2: Evaluation of drug loaded nanoparticles loaded Patches.**

<table>
<thead>
<tr>
<th>Patch</th>
<th>Appearance*</th>
<th>Thickness (mm±SD)*</th>
<th>Weight (mg± SD)*</th>
<th>Drug content (%)*</th>
<th>Folding endurance (folds±SD) *</th>
<th>%Moisture content (%) *</th>
<th>In-vitro disintegration Time (sec±SD) *</th>
</tr>
</thead>
<tbody>
<tr>
<td>NEV-PATCH</td>
<td>White coloured patch showing homogenously dispersed drug loaded nanoparticles</td>
<td>0.29 ± 0.01</td>
<td>0.19+0.08</td>
<td>98.75+0.2</td>
<td>120±2</td>
<td>2.8</td>
<td>120±2</td>
</tr>
<tr>
<td>LAM-PATCH</td>
<td>White coloured patch showing homogenously dispersed drug loaded nanoparticles</td>
<td>0.3±0.02</td>
<td>0.20±0.02</td>
<td>97.22±0.1</td>
<td>122±6</td>
<td>3.6</td>
<td>122±6</td>
</tr>
<tr>
<td>STA-PATCH</td>
<td>White coloured patch showing homogenously dispersed drug loaded nanoparticles</td>
<td>0.33±0.01</td>
<td>0.25±0.01</td>
<td>98.21±0.8</td>
<td>124±5</td>
<td>2.5</td>
<td>124±5</td>
</tr>
<tr>
<td>ISO-PATCH</td>
<td>White coloured patch showing homogenously dispersed drug loaded nanoparticles</td>
<td>0.32±0.05</td>
<td>0.24±0.04</td>
<td>97.11±0.7</td>
<td>120±3</td>
<td>2.1</td>
<td>120±3</td>
</tr>
</tbody>
</table>

*N=6

**In-vitro drug release and ex-vivo drug permeation study**

In-vitro drug release and ex-vivo permeation studies of all the patches can be very well correlated and was found to be significant. As seen in figure 2, the amount of pure drug- Nevirapine permeated through the buccal patch was as low as 20% at the end of 24 hours,
while the in-vitro release of drug from the patch showed more than 80% in the same period of time. Drug permeation from the patch exhibited 80%, which was a significant increase in the amount of drug available for the anti-retro viral therapy.

![Comparison of drug release studies of Nevirapine patch](image1.png)

**Figure 2: Comparison of drug release studies of Nevirapine patch.**

As seen in figure 3, the amount of pure drug- Stavudine permeated through the buccal patch was less than 20% at the end of 24 hours, while the in-vitro release of drug from the patch showed more than 80% in the same period of time. It showed the same amount of drug release in 12 hours which was sustained till 24 hours. Permeation of Stavudine was comparatively slow but exhibited 80% drug release by the end of 24 hours, which can be considered as a substantial increase in the amount of drug available for the treatment.

![Comparison of drug release studies of Stavudine patch](image2.png)

**Figure 3: Comparison of drug release studies of Stavudine patch.**
As seen in figure 4, the amount of pure drug-Lamivudine permeated through the buccal patch was 15% at the end of 24 hours, while the in-vitro release of drug from the patch showed 80% in the same period of time. The amount of drug release from the patch was gradual and a similar pattern was observed in the ex-vivo permeation of the drug. However, the drug permeated through the buccal mucosa was as high as 70% only. This increase of drug permeated was found to be considerable as compared to the pure drug- Lamivudine.

Figure 4: Comparison of drug release studies of Lamivudine patch.

As seen in figure 5, the amount of pure drug-Isoniazid permeated through the buccal patch was as low as 12% at the end of 24 hours, while the in-vitro release of drug from the patch showed more than 80% in the same period of time. Drug permeation from the patch exhibited 80%, which was a significant increase in the amount of drug available for the anti-tuberculosis therapy.

Figure 5: Comparison of drug release studies of Isoniazid patch.
FT-IR of drugs and nanoparticles loaded patches

FTIR spectra of the pure drugs were compared with their respective nanoparticles loaded patches. By comparing the FTIR spectra, it was observed that there was no considerable difference in their spectral values. This was justified by the presence of the characteristic peaks of the pure drugs in their Nanoformulations as given in table 3 and showed in figures 6-9. Since there is no considerable change in the position of the bands, it can be concluded that the drugs maintained their identity without undergoing any interaction.

Figure 6: FT-IR peaks of (A) Nevirapine and (B) Nanoparticles loaded patches of Nevirapine.
Figure 7: FT-IR peaks of (A) Stavudine and (B) Nanoparticles loaded patches of Stavudine.

Figure 8: FT-IR peaks of (A) Lamivudine and (B) Nanoparticles loaded patches of Lamivudine.
Figure 9: FT-IR peaks of (A) Isoniazid and (B) Nanoparticles loaded patches of Isoniazid.

Table 3: Details of FT-IR peaks of drugs and nanoparticles loaded patches.

<table>
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<tr>
<th></th>
<th>Nevirapine</th>
<th>Stavudine</th>
<th>Lamivudine</th>
<th>Isoniazid</th>
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<td>Pure drug</td>
<td>Patch Group</td>
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<tr>
<td>3059</td>
<td>3061 =C–H</td>
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Cellular uptake of nanoparticles from patches

Coumarin-6 is popularly used as a fluorescence marker for confocal microscopic observation due to its high fluorescence intensity. Coumarin-6-loaded fluorescent nanoparticles were prepared to demonstrate the cellular uptake and biodistribution of the positively charged Eudragit nanoparticles in A431 cells, which were monitored using a flow cytometer and a confocal microscope. The fluorescence images of the cellular uptake of the drugs from the
patches at different time points are shown in figures 10, 12, 14, 16. The amount of fluorescence intensity indicative of the amount of increase in no. of cells been uptaken with the increase in the time is depicted in figures 11, 13, 15, 17 and in table 4. The strong green fluorescence indicated that the nanoparticles were internalized and localized in the cytoplasm of the cells. Figure 18 clearly indicates the increase in the amount of fluorescence intensity for individual patches with the increase in time and hence it is indicative of a better drug delivery system for the treatment of AIDS and tuberculosis in the paediatric population.

Figure 10: Fluorescence images of Cellular uptake of nevirapine from the patches with respect to time (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.

Figure 11: 2 D plots of Flow Cytometry of Nevrapine from the patches (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.
Figure 12: Fluorescence images of Cellular uptake of Stavudine from the patches with respect to time (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.

Figure 13: 2 D plots of Flow Cytometry of Stavudine from the patches (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours
Figure 14: Fluorescence images of Cellular uptake of Lamivudine from the patches with respect to time (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.

Figure 15: 2 D plots of Flow Cytometry of Lamivudine from the patches (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.
Figure 16: Fluorescence images of Cellular uptake of Isoniazid from the patches with respect to time (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.

Figure 17: 2 D plots of Flow Cytometry of Isoniazid from the patches (A) at 3 hours, (B) at 6 hours, (C) at 12 hours (D) at 24 hours.
Table 4: Quantitative estimation of drug uptaken by the cells.

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Formulation</th>
<th>Peak Values of flow cytometry</th>
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<tr>
<td></td>
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<tr>
<td>1</td>
<td>NEV-patch</td>
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<tr>
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<tr>
<td>4</td>
<td>ISO-patch</td>
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</table>

Figure 18: Comparison of cellular uptake for different nanoparticles loaded patches at different time points.

CONCLUSION

HIV stigma and related opportunistic infection namely tuberculosis are major barriers for a healthy society. Adherence to HIV care for children and its treatment becomes more difficult as the regimen for the therapy involves multiple drugs which are needed to be administered regularly to children, a population opposing any medication. Hence, the present research study resulted in the solution to the problem by the development of patient friendly dosage forms and achieved the disease mitigation in a more effective manner. The paediatric buccal films prepared in the present research not only cater the need of preparing a patient friendly dosage form but are technologically highly superior as compared to the other commercially available dosage forms in terms of accurate dosing and decrease in dosing frequency thus resulting in improved patient compliance to therapy. All the technological parameters indicate that the nanoparticles loaded patches are very strong, stable, highly mucoadhesive, disintegrates within 120 seconds and provides desired drug release for a period of 24 hours. The cellular uptake studies revealed that sufficient number of drug loaded nanoparticles have been uptaken by A431 cell lines which mimic the outer layer of the buccal mucosa. Further,
cell line studies support the effective controlled drug release from the developed films ensuring therapeutic drug concentration for prolonged period of time and thus overcoming the inherent problems of the drugs like t-half and bioavailability.

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DECLARATION: The authors declare no conflict of interest.

REFERENCES


